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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

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ANSIA INTERNATIO	ONAL PRELIMINARY EXA	MINATION REPORT
T (ZZZZ WZZZ Z	(PCT Article 36 and Rule	
Applicant's or agent's file reference 020693WO	See	Notification of Transmittal of International ninary Examination Report (Form PCT/IPEA/416)
International application No. PCT/EP2003/004589	International filing date (day/month/y 02 May 2003 (02.05.2003	
International Patent Classification (IPC) or n B24B 5/42, 39/04	ational classification and IPC	
Applicant HE	GENSCHEIDT-MFD GMBH &	& CO. KG
This report is also accompar amended and are the basis for 70.16 and Section 607 of the These annexes consist of a total accompany of the These accompany of the These annexes consists of the These accompany of the The	t of opinion with regard to novelty, invention and under Article 35(2) with regard to nations supporting such statement	lescription, claims and/or drawings which have bee rectifications made before this Authority (see Ru
1 ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' '	s cited the international application ons on the international application	
Date of submission of the demand 26 November 2003 (20		mpletion of this report 12 July 2004 (12.07.2004)
Name and mailing address of the IPEA/F	EP Authorized	d officer
Facsimile No.	Telephone	e No.

International application No.

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

PCT/EP2003/004589

1. Basis of the report									
1. With	regard to	the elements of the international application:*							
\boxtimes	the inte	the international application as originally filed							
	the desc	cription:							
	pages	1-9	, as originally filed						
	pages		, filed with the demand						
	pages	, filed with the letter of							
	the clai	ims:							
<u> </u>	pages	1,2	, as originally filed						
	pages	, as amended (together with any s	statement under Article 19						
	pages		, filed with the demand						
	pages	, filed with the letter of							
	the dra	wings:							
	pages	1/2-2/2	, as originally filed						
	pages		, filed with the demand						
l	pages	, filed with the letter of							
	the seque	ence listing part of the description:							
_	pages		, as originally filed						
	pages								
	pages	, filed with the letter of	·						
The	the lar the lar or 55 th regard liminary of filed to furnis. The sintern The s	nguage of a translation furnished for the purposes of international search (under Rule 23.1(b) nguage of publication of the international application (under Rule 48.3(b)). Inguage of the translation furnished for the purposes of international preliminary examinat	ion (under Rule 55.2 and/ dication, the international						
in and	This rebeyond	the description, pages the claims, Nos the drawings, sheets/fig eport has been established as if (some of) the amendments had not been made, since they had the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).** It sheets which have been furnished to the receiving Office in response to an invitation under as "originally filed" and are not annexed to this report since they do not contain ment sheet containing such amendments must be referred to under item 1 and annexed to this	r Article 14 are referred to amendments (Rule 70.16						
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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.
PCT/EP 03/04589

v.	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement					
1.	Statement					
	Novelty (N)	Claims	1, 2	YES		
		Claims		NO		
	Inventive step (IS)	Claims	1, 2	YES		
	<i>.</i>	Claims		NO NO		
į	Industrial applicability (IA)	Claims	1, 2	YES		
		Claims		NO		

2. Citations and explanations

1. Document DE 100 40 146 A (D1) discloses a deep rolling head from which the subject matter of claim 1 differs in that the long limb of the retainer has a front end which supports the adjacent roller cage and is at a predetermined second distance from the section of the housing on which the short limb is supported.

Since this feature simplifies the deep rolling head in a suitable manner by providing a fixed stop for one of the two roller cages whilst the deep roller is inserted and before the second roller cage is placed against the latter and fixed in place by the associated L-shaped retainer, and since this feature is not obvious from the known prior art, claim 1 meets the PCT novelty and inventive step requirements.

Claim 2 is dependent on claim 1 and therefore likewise meets the PCT novelty and inventive step requirements.